



**High success rate of striking arc**



**Generator Friendly**



**MCU Control System**



**Input Voltage**



**440V Tested in production**



**AC/DC Technology**



**Welding at extra low currents**

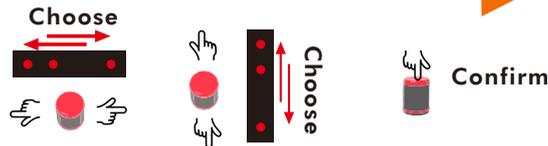
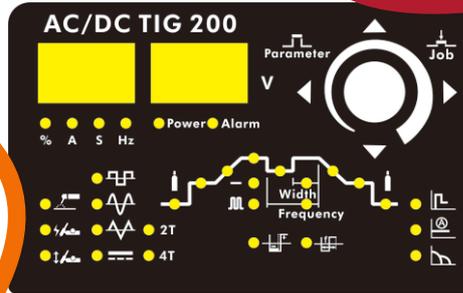


**Wireless Remote Control**

Only 10.0 kg

**LIGHTEST**

(OPTION)



### Accessories

- Remote Foot Control
- Wireless Remote Fingertip Control
- Wireless Remote Foot Control
- Up/Down Remote Torch
- Remote Control Torch

### Smart Knob Operation

Easy and intuitive parameter selection with Smart Knob

### AC/DC Technology

Allows for any input voltage, providing convenience to any job setting

### Multi-Waveform Output

AC waveforms include square wave, sine wave, triangular wave and trapezoidal wave

### AC Balance Control

AC balance (30~80%) control monitors the oxide and helps better cleaning during aluminum welding

### Protections

Equipped with temperature, voltage and current sensors for high protection

## Parameters

Model	AC/DC TIG 200	
Power Supply Voltage $\underline{V}$	1~220/230/240 $\pm$ 10%	
Fre. $\underline{HZ}$	50/60	
Rated Input Power $\underline{KW}$	5.6(TIG)	8.8(MMA)
Rated Input Current $\underline{A}$	25.5(TIG)	39(MMA)
Duty Cycle $40^{\circ}\text{C}$ 10min	200A 35%(AC) 120A 100%(AC)	170A 40%(DCMMA) 110A 100%(DCMMA)
No Load Voltage $\underline{V}$	66	
Welding Current Range $\underline{A}$	5~200(AC)	5~170(DC MMA)
UP slope/Down slope Flow $\underline{S}$	0~10	
Pre/Post Flow $\underline{S}$	0.1~10/1~10	
Pulse frequency $\underline{HZ}$	0.5~200	
AC frequency $\underline{HZ}$	50~250	
Pulse width range %	5~100	
Clearance effect(AC TIG)	15~50	
Efficiency %	$\geq$ 85	
Net Weight $\underline{kg}$	10.0	
Dimensions $\underline{mm}$	420 $\times$ 135 $\times$ 250	
Protection Class	IP23	
Insulation Class	H	
Cooling	AF	