

**gen  
set**



## **WELDBABY 180**



**GEN SET S.p.a.**

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**WELDBABY 180**

PORTABLE ENGINE DRIVEN WELDER / DELIVERS **165 A** OF DC WELD OUTPUT /  
SINGLE-PHASE AUXILIARY POWER AVAILABLE / PETROL ENGINE **4000 RPM**

**Gen Set Features****Welding processes: SMAW (stick)**

- + Low oil level cut out device
- + 1 x 16 A, 110 V DC- single-phase EEC socket
- + 1 x 16 A, 230 V DC- single-phase EEC socket
- + 3 x circuit breakers
- + Automatic idle device when no load is connected

**Noise Level**

- + Lwa 98

**DC Welding**

- |                        |              |
|------------------------|--------------|
| + Duty Cycle @ 60%     | 165 A - 24 V |
| + Output range         | 40 A - 165 A |
| + Open Circuit Voltage | 70 V         |
| + Max welding rod      | 4 mm         |

**DC Generator**

- + Type: synchronous with PMG
- + Single-phase power (Prime Power): 1 kVA - 230 V DC
- + Single-phase power (Prime Power): 0,5 kVA - 110 V DC
- + Power factor: cos φ 0,8

**Petrol Engine  
4000 rpm**

- + Type: Honda GX 200 OHV - 1 cyl. - 7,2 HP (5,3 kWm) - 196 cm<sup>3</sup>
- + Fuel: Petrol
- + Cooling system: air
- + Starting system: manual recoil
- + Fuel tank capacity: 3,8 l
- + Fuel consumption @ 75%: 1,8 l/h

**Other Features**

- + Insulation Class: H
- + Ambient temperature: 40 °C (\*)
- + Altitude: 1000 mt (\*)
- + Mechanical Protection: IP 23
- + Dimensions (L x W x H): 510 x 440 x 460 mm
- + Dry weight: 35 kg

(\*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.