

## Shield cap

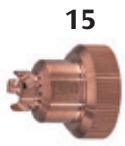
## External nozzle

## Nozzle

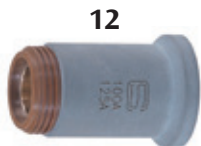
## Electrode

## Swirl ring

1 2



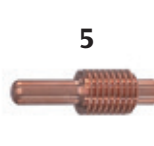
100-125 A



100-125 A



105 A



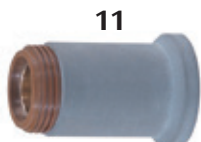
100-125 A



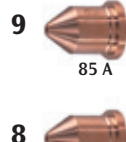
### 105 A CONTACT CUTTING



45-85 A

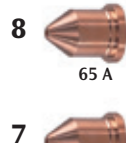


45-85 A



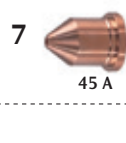
9

85 A



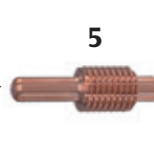
8

65 A



7

45 A



5



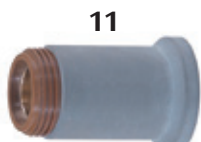
3

45-85 A

### 45-85 A CONTACT CUTTING



45 A

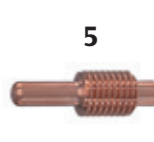


45-85 A



6

45 A



5



3

45-85 A

### 45 A max CLEAN-CUT



16



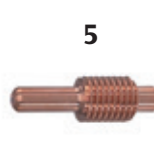
12

100-125 A



17

105 A



5



4

100-125 A

### 105 A GOUGING

POS.	CODE	DESCRIPTION	BLISTER QTY.		
1	422675	Torch body	1		
2	433608	O-ring	20		
3	482135	Swirl ring 45-85 A	2		
4	482136	Swirl ring 100-125 A	2	•	
5	425023	Electrode	5	•	
6	408613	Nozzle 45 A, Clean-Cut	10		
7	408614	Nozzle 45 A	10		
8	408615	Nozzle 65 A	10		
9	408616	Nozzle 85 A	10		
10	408612	Nozzle 105 A	10	•	
11	486028	External nozzle, 45-85 A	1		
12	486029	External nozzle, 100-125 A	1	•	
13	482030	Shield cap 45 A - Clean-Cut	3		
14	487632	Shield cap 45-85 A (manual cut)	2		
15	487631	Shield cap 100-125 A (manual cut)	2	•	
16	487640	Shield cap (gouging)	3		
17	408631	Nozzle 105 A (gouging)	5		

• Assembled on SK125 torch when supplied with the equipment